

## Ink set

One way (One ink mounting)			Hybrid (Two types ink mounting)		
1	Direct sublimation	Sb420 (Bl, M, Y, K, Lbl, Lm)	4	Reactive dye	Rc400 (C, M, Y, K, Bl, R, Or, Lk)
2	Disperse dye	DD400 (C, M, Y, K, R, Gray, Violet, Pink)	5	Reactive dye	Rc500 (C, M, Y, K, Bl, R, Or, Lk)
3	Textile pigment	TP400 (C, M, Y, K, Bl, R, Lk)	6	Acid Reactive dye	Ac400 (C, M, Y, K, Bl, R, Or, Lk)

One way :Direct sublimation (Sb420) can be printed with 4 or 6 colors and Textile pigment (TP400) with 4 or 7 colors. The other ink types can be printed with 8 colors.  
Hybrid :Possible to print with 4 colors per ink type. \*The combination of Direct sublimation (Sb420) + Dye sublimation (transfer) (Sb411) will be available at a later time.

## Specifications

Item	Tx300P-1800 MkII
Printhead	On-demand piezo head (4 printhead in-line)
Print resolution (Depends on ink type)	360 dpi, 540 dpi, 720 dpi, 1,080 dpi, 1,440 dpi
Max. print width	1,920 mm (Textile) 1,940 mm (Paper)
Max. media width	1,920 mm (Textile) 1,950 mm (Paper)
Ink	Type/Color
	4/6/7/8c (*)
	Direct sublimation : Sb420 (Bl, M, Y, K, Lbl, Lm)
	Disperse dye : DD400 (C, M, Y, K, R, Violet, Pink, Gray)
	Textile pigment : TP400 (C, M, Y, K, Bl, Lk)
Reactive dye : Rc400/500 (C, M, Y, K, Lk, R, Bl, Or)	
Acid dye : Ac400 (C, M, Y, K, Lk, R, Bl, Or)	
Dye sublimation (transfer) : Sb411 (Bl, M, Y, K)	
Package size	2L Ink pack
Media thickness	1.0 mm or less
Media roll weight	40 kg or less
Media type	Natural fiber (Cotton, Silk, Hemp), Chemical fiber (Polyester, Nylon) *Excluding elastic media Paper
Certifications	VCCI class A, FCC class A, ETL UL 60950-1 ETL CE Marking (EMC, Low voltage, Machinery directive, and RoHS), CB, REACH
Interface	USB 2.0 Hi-speed / Ethernet 1000BASE-T
Power	Single-phase AC100 to 120V / AC200 to 240V 50/60Hz ± 1Hz
Power consumption	(AC100V) 1,440W×1, (AC200V) 1,920W×1
Operation environment	Temperature: 20 - 30 degC, Humidity : 35 - 65% Rh (Non-condensation)
Outer sizes (WxDxH)	3,200 × 965 × 1,857 mm (126.0 × 38.0 × 73.2 in)
Weight	260 kg (573.2 lb)

\*The color number depends on the ink type and with/without Hybrid. In the case of Hybrid, four colors are applied for each ink type.

## Options

Item	Code	Remark
Mist catch unit	OPT-J0396	
Small relay box	OPT-J0370	Interlock controller between a main unit and an external heater
Relay box2	OPT-J0407	For turning on/off of the media drying heater by interlocking with printing operation
Slip sheet holder unit	OPT-J0405	Holder unit using for prevention of ink set-off
1 inch holder unit	OPT-J0399	Feeder unit for 1 inch-core media

## Software

Either TxLink4 Lite or RasterLink6Plus is bundled under the selection at the time of your purchasing.

Professional RIP software with new features and more advanced for textile printing

### TxLink4 Lite

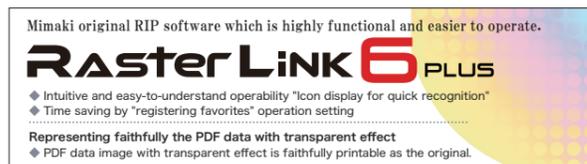
- Color replacement function for Raster / vector data and CMYK / RGB images
- The "16 bit rendering" for super fine color gradation
- The "Parallel RIP" and the "Load balancing" for high work efficiency



Mimaki original RIP software which is highly functional and easier to operate.

### RasterLink6 PLUS

- Intuitive and easy-to-understand operability "Icon display for quick recognition"
- Time saving by "registering favorites" operation setting
- Representing faithfully the PDF data with transparent effect
- PDF data image with transparent effect is faithfully printable as the original.



●Some of sample images in this brochure are simulated. ●Specifications, designs and dimensions stated in this brochure may be subject to change without notice (for technical improvements, etc). ●All product and company names in this brochure are trademarks or registered of the respective companies. ●The printhead ejects extremely fine dots for printing, and therefore printed colors may vary after replacing the printheads. ●When using multiple printer units, printed colors would be different slightly because there is a slight difference among those units. ●Depending on image files used for printing, the print quality would be affected when printing in a low-resolution mode with the lowest number of passes. ●The specifications described in this catalogue are as of November 2019.

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## Mimaki Global Network

USA	MIMAKI USA, INC.	Europe	MIMAKI EUROPE B.V.
Brazil	MIMAKI BRASIL COMERCIO E IMPORTACAO LTDA	Indonesia	PT. MIMAKI INDONESIA
India	MIMAKI INDIA PRIVATE LIMITED	Australia	MIMAKI AUSTRALIA PTY. LTD.
Taiwan	MIMAKI ENGINEERING (TAIWAN) CO.,LTD.	China	SHANGHAI MIMAKI TRADING CO.,LTD.
Singapore	MIMAKI SINGAPORE PTE. LTD.	Thailand	MIMAKI (THAILAND) CO.,LTD.

For  
TEXTILES &  
APPAREL

Brand-new Hybrid Digital Textile Printer

# Tx300P-1800 MkII

**Mimaki**



## Ultimate Advantage

Both textile and paper printing is available with a single printer unit.

## Supplies

Item	Code	
Direct sublimation ink Sb420 2L Ink pack ECO PASSPORT certified ink	Blue	I-SB420-BLD-2L-1
	Magenta	I-SB420-MD-2L-1
	Yellow	I-SB420-YD-2L-1
	Black	I-SB420-KD-2L-1
	Light Blue	I-SB420-LBD-2L-1
	Light Magenta	I-SB420-LMD-2L-1
Disperse dye ink DD400 2L Ink pack	Cyan	I-DD400-C-2L-1
	Magenta	I-DD400-M-2L-1
	Yellow	I-DD400-Y-2L-1
	Black	I-DD400-K-2L-1
	Red	I-DD400-R-2L-1
	Violet	I-DD400-V-2L-1
	Pink	I-DD400-P-2L-1
	Gray	I-DD400-G-2L-1
	Cyan	I-TP400-C-2L-1
	Magenta	I-TP400-M-2L-1
Textile pigment ink TP400 2L Ink pack	Yellow	I-TP400-Y-2L-1
	Black	I-TP400-K-2L-1
	Red	I-TP400-R-2L-1
	Blue	I-TP400-BL-2L-1
	Light Black	I-TP400-LK-2L-1
	Cyan	I-RC400-C-2L-1
Reactive dye ink Rc400 2L Ink pack	Magenta	I-RC400-M-2L-1
	Yellow	I-RC400-Y-2L-1
	Black	I-RC400-K-2L-1
	Light Black	I-RC400-LK-2L-1
	Red	I-RC400-R-2L-1
	Blue	I-RC400-BL-2L-1
Reactive dye ink Rc500 2L Ink pack	Orange	I-RC500-OR-2L-1
	Cyan	I-RC500-C-2L-1
	Magenta	I-RC500-M-2L-1
	Yellow	I-RC500-Y-2L-1
	Black	I-RC500-K-2L-1
	Light Black	I-RC500-LK-2L-1
Acid dye ink Ac400 2L Ink pack	Red	I-AC400-R-2L-1
	Blue	I-AC400-BL-2L-1
	Orange	I-AC400-OR-2L-1
	Cyan	I-AC400-C-2L-1
	Magenta	I-AC400-M-2L-1
	Yellow	I-AC400-Y-2L-1
Dye sublimation (transfer) ink* Sb411 2L Ink pack ECO PASSPORT certified ink	Black	I-SB411-BLT-2L-1
	Magenta	I-SB411-MT-2L-1
	Yellow	I-SB411-YT-2L-1
	Black	I-SB411-KT-2L-1
	Blue	I-SB411-BLT-2L-1
	Orange	I-AC400-OR-2L-1

Dye sublimation (transfer) (Sb411) can be used only in Hybrid.  
The "ECO PASSPORT" authenticates the safety and security for chemicals used during the production of textile dyes / pigments and auxiliaries and finishing agents.

Item	Code	Remark
Flushing liquid 03 220ml	C-FL003-Z-22-1	Flushing liquid for head cleaning For One way (Excluding TP400) and for Hybrid (mounting Sb420/Sb411)
Flushing liquid 03 2L	C-FL003-Z-2L-1	Flushing liquid for ink replacement
Flushing liquid 12	C-FL012-Z-22-1	Flushing liquid for head cleaning For One way (TP400) and for Hybrid (mounting TP400)
Mist catch filter	SPC-0810	Filter for OPT-J0396 Mist catch unit



Brand-new Hybrid Digital Textile Printer

# Tx300P-1800 MkII

Ultimate Printer playing two roles in one, available for both textile and paper

Tx300P-1800 from Mimaki splendidly reproduces rich color gradation and delicate sophisticated lines in textile printing. In Tx300P-1800 MkII, these capabilities have been taken to a new level, and long-awaited print on paper is now available with the "hybrid ink capability" which is another unique feature of this series.

As Dye sublimation ink (transfer) for printing on transfer paper has been added, you can now select from 3 types of ink sets; "Dye sublimation ink (transfer) + Textile pigment ink", "Dye sublimation ink (transfer) + Direct sublimation ink", "Direct sublimation ink + Textile pigment ink".<sup>\*1,\*2</sup>

Enabling print on paper will expand the possibilities of new materials and applications drastically.

\*1: It is possible to load only one ink as with conventional models.

\*2: The combination of "Dye sublimation ink (transfer) + Direct sublimation ink" is to be supported later.



(The image shows a condition of print on paper.)

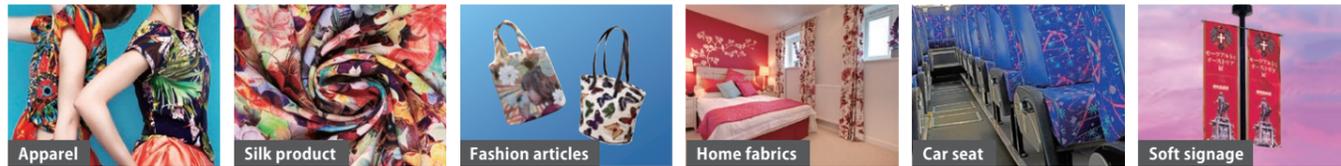
One way and Hybrid are available.

## One way

One way ink set (1 type of ink is loaded)

Versatile use and ink type for direct printing in accordance with material and purpose.

Four colors for high productivity  
Six/seven/eight colors for superior expressiveness.



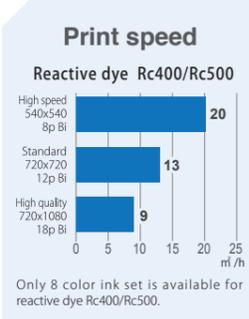
Rich variety of ink types in One way for any printing application

Ink type	Color	Feature	Media(Textile)	Pre-treatment	Post-treatment	Application example
Direct sublimation Sb420	Bl, M, Y, K, Lb, Lm	Ink for direct sublimation print. It allows to print directly onto textile.*1	Polyester	Necessary	Heating / Washing	Soft signage / Sports apparel / Fashion apparel
Disperse dye DD400	C, M, Y, K, R, Violet, Pink, Gray	High color fastness is achieved by dispersing dye particles in water with dispersant and heating at a high temperature to fix the color.	Polyester / Nylon	Necessary	Steaming (heat + water) / Pressure treatment / Washing	Industrial textile / Home fabrics / High-class apparel
Textile pigment TP400	C, M, Y, K, R, Bl, Lk	Ink containing binder (bonding agent) to fix the pigment to fibers by applying heat. As this ink requires only the heat-fixing process after print, the post-process equipment can be simplified.*1,2	Cotton / Hemp / Other textiles *1		Heating	Apparel / Home fabrics / Fashion articles
Reactive dye Rc400, Rc500	C, M, Y, K, Lk, R, Bl, Or	It provides excellent color development and color reproducibility. Combination of dyestuff molecules and fibers delivers superior water resistance, scratch resistance, and light resistance.	Cotton / Hemp / Silk / Rayon	Necessary	Steaming (heat + water) / Washing	Apparel / Home fabrics
Acid dye Ac400	C, M, Y, K, Lk, R, Bl, Or	Property of acid is utilized to vividly dye animal-based materials such as wool, leather and silk as well as nylon and other protein-based man-made fibers.	Wool / Leather / Silk / Nylon	Necessary	Steaming (heat + water) / Washing	Apparel / Home fabrics

\*1: Post-processing such as steaming and washing may be necessary depending on the print conditions.

\*2: Beautiful results can be achieved even in high-density color print by performing pre-processing.

\*3: It is available to print other textiles than cotton / hemp with pre-treatment. Be sure to make a test print in advance.



## Hybrid

Hybrid ink set  
(Two types of inks can be loaded at the same time.)



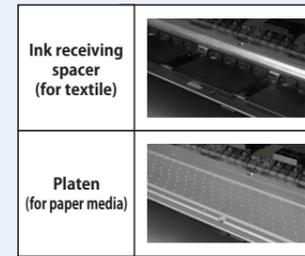
Able to manage to use two types of ink properly in response to your needs.

Available to print on both paper and textile with a single printer unit.

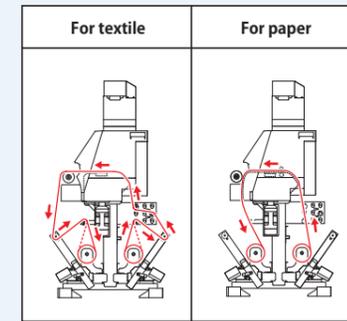
Possible to create printed fabric simply with your existing processing equipment only such as heat press etc.

Service engineers are no longer needed.

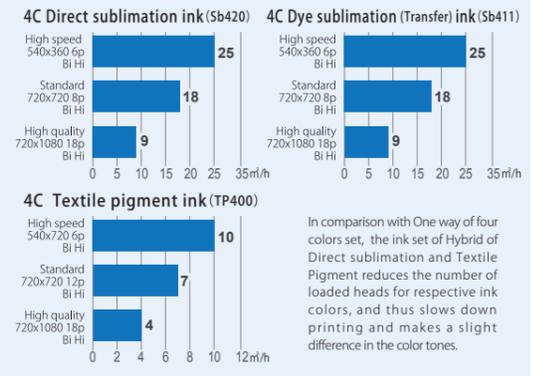
You can easily replace platens to suit the media type (textile or paper).



Media conveyance route



Print speed (Hybrid ink set)



Versatile ink combination in Hybrid

Ink type	Color	Feature	Media(Textile/Paper)	Pre-treatment	Post-treatment	Application example
Ink set 1	Dye sublimation (transfer) ink, Sb411	Bl, M, Y, K Transfers the printed transfer paper in close contact with the media without any pre-treatment. Excellent color development and color reproducibility.	After printing on transfer paper, transferring to polyester		Heating	Soft sign / Sports apparel / Fashion apparel
	Textile pigment ink, TP400	C, M, Y, K Ink containing binder (bonding agent) to fix the pigment to fibers by applying heat. As this ink requires only the heat-fixing process after print, the post-process equipment can be simplified.*1,2	Direct printing on cotton, hemp, others (textile*) and paper		Heating	Apparel / Home fabrics / Fashion articles / Wall paper / Poster
Ink set 2	Direct sublimation ink, Sb420	Bl, M, Y, K Ink for direct sublimation print. It allows to print directly onto textile.*1	Direct printing on polyester	Necessary	Heating / Washing	Soft sign / Sports apparel / Fashion apparel
	Textile pigment ink, TP400	C, M, Y, K Ink containing binder (bonding agent) to fix the pigment to fibers by applying heat. As this ink requires only the heat-fixing process after print, the post-process equipment can be simplified.*1,2	Direct printing on cotton, hemp, others (textile*) and paper		Heating	Apparel / Home fabrics / Fashion articles / Wall paper / Poster
Ink set 3*	Dye sublimation (transfer) ink, Sb411	Bl, M, Y, K Transfers the printed transfer paper in close contact with the media without any pre-treatment. Excellent color development and color reproducibility.	After printing on transfer paper, transferring to polyester		Heating	Soft sign / Sports apparel / Fashion apparel
	Direct sublimation ink, Sb420	Bl, M, Y, K Ink for direct sublimation print. It allows to print directly onto textile.*1	Direct printing on polyester	Necessary	Heating / Washing	Soft sign / Sports apparel / Fashion apparel

\*1: Post-processing such as steaming and washing may be necessary depending on the print conditions. \*2: Beautiful results can be achieved even in high-density color print by performing pre-processing.

\*3: It is available to print other textiles than cotton / hemp with pre-treatment. Be sure to make a test print in advance

\*4: The ink set 3 is to be supported later.

### Mimaki's print technologies

#### Mimaki Advanced Pass System 4 (MAPS4) reduces banding

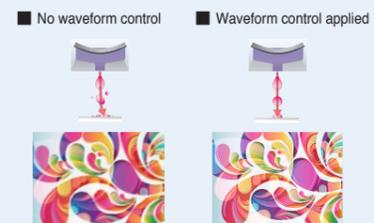
Mimaki's unique anti-banding technique MAPS4\* is an advanced version of MAPS3. To prevent banding, swath boundaries are overprinted, whereas boundaries prone to banding are printed with fewer ink droplets.

\*MAPS4: Mimaki Advanced Pass System 4



#### Superior inkjet technology

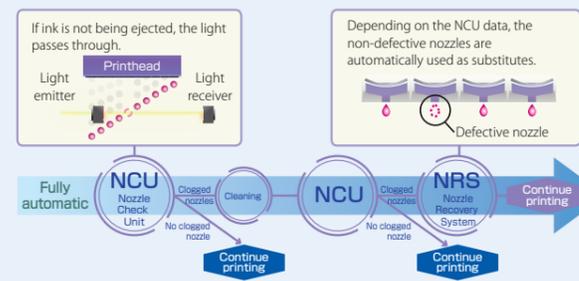
Mimaki's superior inkjet technology accurately places the ink droplets without losing their perfect circularity. This ensures that texts, lines, and edges are clearly and sharply printed.



### Uninterrupted printing solutions

#### Continuous operation support pack minimizes the downtime

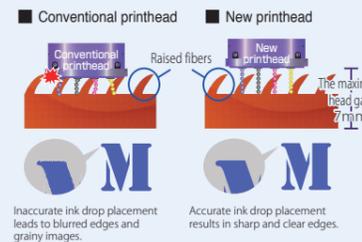
The Nozzle Check Unit (NCU) detects nonfunctioning nozzles and automatically cleans them. If the nozzles fail to operate after cleaning, defective nozzles are replaced by non-defective ones until a technician arrives, and printing is continued. This feature enables uninterrupted print operations and continuous productivity.



### Ultimate design for usability ensuring high-quality production

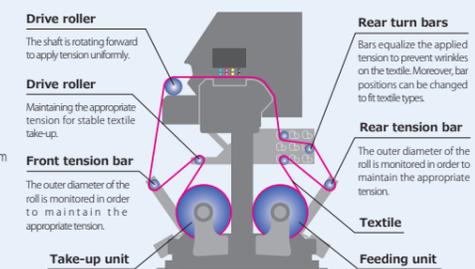
#### New printhead allows printing on various types of textile

While printing on raised fiber surface textiles, a high head gap setting is required to prevent contact between the printhead and the nap. In conventional models, such gap conditions reduce the accuracy of ink droplet placement. However, the new printhead ejects ink droplets at a high speed to maintain the straightness of the droplet direction, and accordingly accurate ink droplet placement is achieved. This enables high-quality printing on napped textiles. (Recommended head gap : 3mm)



#### Reliable textile feeding mechanism ensures stable printing

Tx300P-1800 MkII can detect automatically changes in tension caused by media roll diameter varying to adjust the tension with a tension bar. Since the tension of media is kept constant, the textile feeding is stable even in high-speed printing and long-length printing to contribute in high-quality printing.



### Standard features of MBIS3 and UISS deliver continuous printing for a long time.

Large two liter ink packs are installed in MBIS3\*1 for long-time continuous printing to reduce operating cost. As soon as one ink container is empty, UISS\*2 automatically provides ink from another container without any interruption to printing.

These systems supply ink continuously to ensure unattended continuous printing.

\*1 MBIS3: Mimaki Bulk Ink System3  
\*2 UISS: Uninterrupted Ink Supply System  
\*3 UISS functions with 4-color operation.



### Ethernet supported! - Establish free and efficient work environment -

More free and efficient work-site environment can be put in place, by editing data using any PC in your office, then sending print data directly to a printer in your work operation site, for example.

